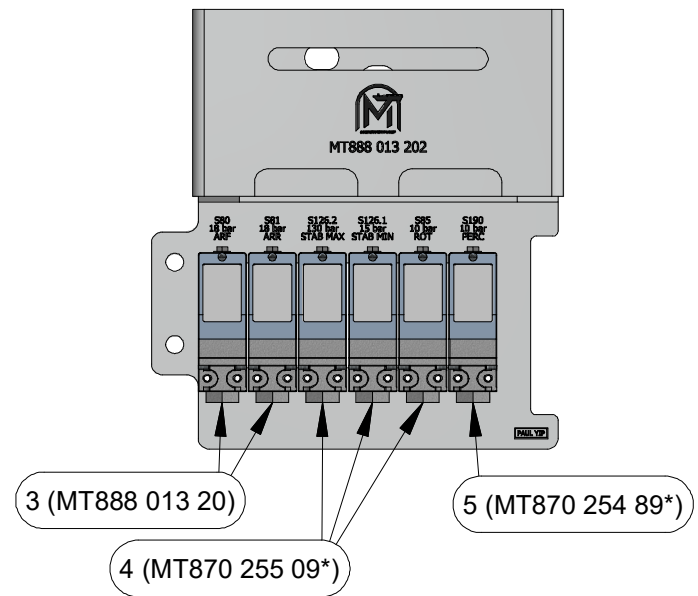


The Auto return pressure switch and Auto return stop pressure switch are connected to the Auto return hydraulic block.
 Remove the 2 in-hex bolts which attach the pressure sensor to the block.
 Attach the supplied Adapter Block MT888 013 20M
 Attach a ¼ hose to the Adapter.
 Attach the new pressure switch to the storage rack and connect the ¼ hose.
 Adjust the Sensor to the correct pressure (Laser etched into the Storage Rack)
 Start the machine and bleed the hoses at the sensor.
 Test the Auto return.
 If the Auto return does not function, test the pressure at the sensor.
 Static pressure should be 10bar, and pulse to aprox. 30bar when the striker is pushed by the feed contact block.



ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
1	MT888 013 201	SB SENSOR MOUNT STORAGE RACK	1	B1
2	MT888 013 202	SB SENSOR MOUNT STORAGE RACK	1	B2
3	MT888 013 20	PRESSURE SWITCH (2-20 bar)	4	not incl. with items 1+2
4	MT870 255 09	PRESSURE SWITCH (15-160 bar)	0	not incl. with items 1+2
5	MT870 254 89	PRESSURE SWITCH (7-70 bar)	0	not incl. with items 1+2
6	MT888 013 20M	REMOTE SENSOR ADAPTOR	4	incl. cap screws
7	MT5507 8719 00	O-RING	4	
8	MT1JG-04	NIPPLE	8	
9	MT0407 1800 01	HYDRAULIC HOSE (1_4")	4	1.8m long

* PRESSURE SWITCHES ARE NOT INCLUDED WITH ITEMS 1+2

PART NUMBER: MT888 013 203 DESCRIPTION: STORAGE RACK B1+B2 -DD421

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